

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising:

a sheet of flexible material having a first side, a second side, an outer perimeter, a thickness defined by the distance between the first side and the second side and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side having a first surface and a second surface each of which extending from the inner perimeter to the outer perimeter of the sheet, wherein the sheet of flexible material comprises ~~at least one material with~~ a self-adhesive surface skin portion ~~formed by extrusion~~; and

at least one lip with a height greater than the thickness of the sheet of flexible material disposed on the first surface of the first side and extending perpendicular thereto, wherein the second surface of the first side comprises no lip.

2. (currently amended) The seal according to claim 1, wherein the sheet of flexible material comprises a plurality of ~~which consists of various coextruded~~ materials with different ~~hardnesses~~ flexibility.
3. (currently amended) The seal according to claim 1, wherein the sheet of flexible material comprises ~~which consists at least partially of~~ cellular EPDM.

4. (withdrawn) Method of manufacturing a seal according to claim 1, which method consists of producing a strip by extrusion, cutting it into sheets with a dimension equal to that of the seal and cutting out the said internal orifice.
5. (withdrawn) Method according to Claim 4, wherein the cutting into sheets and the cutting of the said orifice are simultaneous.
6. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising:

a sheet of flexible material having a first side, a second side, an outer perimeter, a thickness defined by the distance between the first side and the second side and an internal orifice defining an inner perimeter dimensioned to receive the unit, the first side having a first surface and a second surface each of which extending from the inner perimeter to the outer perimeter of the sheet, wherein the sheet of flexible material comprises ~~at least one material with~~ a self-adhesive surface skin portion ~~formed by extrusion~~; and

at least two lips each having a height greater than the thickness of the sheet of flexible material and being disposed on the first surface of the first side and extending perpendicular thereto, wherein the second surface of the first side comprises no lip.

7. (currently amended) A seal for an optical unit constituting an automobile indicator or illuminating light, intended to be mounted between the optical unit and a support in which it is inserted, the seal comprising

a sheet of flexible material having a first side, a second side, an outer perimeter, a thickness defined by the distance between the first side and the second side and an

internal orifice defining an inner perimeter dimensioned to receive the unit, the first side having a first surface and a second surface each of which extending from the inner perimeter to the outer perimeter of the sheet, wherein the sheet of flexible material comprises ~~at least one material with~~ a self-adhesive surface skin portion ~~formed by extrusion~~; and

a lip with a height greater than the thickness of the sheet of flexible material and perpendicular thereto, wherein a junction between said lip and said sheet of flexible material is substantially perpendicular to the plane of the seal, and

wherein said lip comprises a material of a different hardness than that of said sheet of flexible material and one of the first and second surfaces of the first side comprises no lip.

8. (cancelled)
9. (new) The seal according to claim 2, wherein the first surface is disposed at a top portion of the first side of the sheet of flexible material, the second surface is disposed at a bottom portion of the first side of the sheet of flexible material and a central portion of the first side of the flexible sheet of material is disposed between the top portion and the bottom portion, the top and bottom portions of the sheet of flexible material comprising a material that is more flexible than the material comprising the central portion of the sheet of flexible material.
- 10 (new) The seal according to claim 1, wherein at least two of the lips extend parallel to each other along the first surface of the first side of the sheet of flexible material.
11. (new) The seal according to claim 10, wherein at least two of the lips extending parallel to each other along the first surface of the first side of the sheet of flexible material have

different heights.

12. (new) The seal according to claim 6, wherein the first surface is disposed at a top portion of the first side of the sheet of flexible material, the second surface is disposed at a bottom portion of the first side of the sheet of flexible material and a central portion of the first side of the flexible sheet of material is disposed between the top portion and the bottom portion, the top and bottom portions of the sheet of flexible material comprising a material that is more flexible than the material comprising the central portion of the sheet of flexible material.
13. (new) The seal according to claim 6, wherein at least two of the lips extend parallel to each other along the first surface of the first side of the sheet of flexible material
14. (new) The seal according to claim 13, wherein at least two of the lips extending parallel to each other along the first surface of the first side of the sheet of flexible material have different heights.
15. (new) The seal according to claim 7, wherein the first surface is disposed at a top portion of the first side of the sheet of flexible material, the second surface is disposed at a bottom portion of the first side of the sheet of flexible material and a central portion of the first side of the flexible sheet of material is disposed between the top portion and the bottom portion, the top and bottom portions of the sheet of flexible material comprising a material that is more flexible than the material comprising the central portion of the sheet of flexible material.